



INSPECTION CERTIFICATE acc to EN 10 204 3.1

MIG WELD GmbH International
Wattstr. 2
94405 Landau
GERMANY

INSPECTION STAMP
WQ

Customer References	Sandvik References
Customer order 2012-08-01	Order No. Subs No. ABSMT Dispatch note
B3397-16115EG	300062 532118 44371/55
340-08305 MIG WELD	ABSMT No. C.Code
	415-55397 70

Material description	Steel/material Designations
STAINLESS COLD DRAWN WIRE	Sandvik AWS
WELDING WIRE	18.8.MN (ER307)
BASKET SPOOL	EN no EN ISO 14343-A
	18 8 MN 18 8 MN
Steel making process	SFA/AWS A 5.9
Electric furnace	(ER307)

Technical requirements

EXTENT OF DELIVERY					
It	Product designation	Heat	Lot	Pieces	Kg
01	W18.8.MN-1.20-LW15K	531404	19431	13	195.0
			Total	13	195.0

TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
531404	0.075	0.86	6.90	0.023	0.005	18.27	7.77	0.16
	Co	Cu	N					
531404	0.079	0.068	0.021					

Following controls/tests have been satisfactorily performed:
- Visual inspection and dimensional control.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

The certificate is produced with EDP and valid without signature.

Quality assurance - Lotta Nylén/QA-manager Wire
MTC Service / Certificates