



Firma  
MIG WELD GmbH  
Wattstrasse 2  
D-94405 LANDAU AN DER ISAR

Order No.: B2941 - 16125  
Product: SG-NiCr21Mo9Nb Ø 1,20 mm  
o/c No.: 1495642 / 000010  
Del. No.: 3744637 / 000010  
Quantity: 15,0 KG  
Specification: AWS A5.14 / ERNiCrMo-3

Test characteristic	Unit	min.	average	max.
Diameter	mm	1,19		1,20

Chemical composition (weight-%)

Heat no. 102174

Ni	Cr	Fe	C	Mn	Si	Cu	Ti	Al	Mo	Nb	S	P	Co
bal.	21,990	0,320	0,010	0,030	0,140	0,010	0,230	0,130	8,650	3,630	0,001	0,003	0,040

We certify that the material complies with the requirements of your order.

Gebauer & Griller

Quality assurance

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