



TEST REPORT EN 10204-3.1

Firma
MIG WELD GmbH International
Wattstrasse 2
D-94405 LANDAU AN DER ISAR

Order No.: B4958-16125
Product: SG-NiCr21Mo9Nb Ø 1,20 mm
o/c No.: 1841708 / 000010
Del. No.: 4373934 / 000010
Quantity: 150,0 KG
Specification: AWS A5.14/ERNiCrMo-3 / WNo. 2.4831

Test characteristic	Unit	min.	average	max.
Diameter	mm	1,18		1,19

Chemical composition (weight-%)

Heat no. 102293										
Ni	Cr	Fe	C	Mn	Si	Cu	Ti	Al	Mo	Nb
bal.	22,210	0,140	0,012	0,030	0,050	0,009	0,160	0,100	8,650	3,620
Ta	S	P	Co							
0,003	<0,001	0,002	0,009							

Heat no. B6473										
Ni	Cr	Fe	C	Mn	Si	Cu	Ti	Al	Mo	Nb
bal.	21,603	0,289	0,009	0,199	0,120	0,003	0,200	0,119	8,839	3,372
Ta	S	P	Co							
0,011	0,006	0,010	0,015							

We certify that the material complies with the requirements of your order.

Gebauer & Griller

Quality assurance

This document was originated electronically
and is therefore not signed

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Bankkonten:

EUR-Konto: Raiffeisen Bank International AG, Vienna
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BIC: RZBAATWW
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